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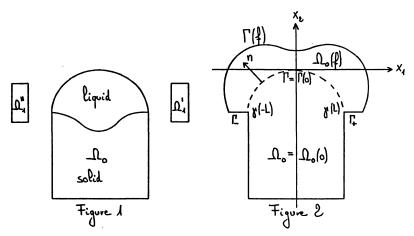
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AN ELECTROMAGNETIC FREE-BOUNDARY PROBLEM

DESCLOUX J., MAILLARD P., LAUSANNE, Switzerland



A section of the electromagnetic casting (EMC) device is schematically represented in Figure 1. Ω_0 represents the ingot (aluminium) with a solid part and a liquid part. An alternating current run along the inductors Ω'_1 , Ω''_1 ; it induces an electromagnetic field which, in its turn, produces Laplace forces in the ingot; these forces compensate the action of the gravity and maintain the liquid metal in equilibrium. The interface liquid-air is the main unknown of the problem. The ingot is supposed to be infinitely long so that the free boundary problem is two dimensional.

In Figure 2, Ω_0 is a given approximation of the section of this ingot at equilibrium; $\partial\Omega_0$ is smooth except at the two corners at the bottom. $\Gamma \subset \partial\Omega_0$ (dotted line) is the interface and we suppose that $0 \in \Gamma$. $\Omega = \Omega_0 \cup \Omega_1$, where $\Omega_1 = \Omega'_1 \cup \Omega''_1$, is symmetric with respect to the x₂-axis. Γ admits the parametrization $\mathbf{x} = (\mathbf{x}_1, \mathbf{x}_2) = \gamma(\xi), -L \le \xi \le L$, where ξ is the arc length parameter. The unit exterior normal is denoted by $n(\xi) = (n_1(\xi), n_2(\xi))$. We introduce, in the neighbourhood of Γ , the orthogonal curvilinear system of coordinates (ξ, η) defined by the relation $\mathbf{x} = \gamma(\xi) + \eta n(\xi)$. Let $W = \{f \in C^0[-L, L]$ $\| \| f \| < \varepsilon \}$ where $\| \cdot \|$ is the uniform norm and $\varepsilon > 0$ is chosen small enough in accordance to the geometry. For $f \in W$, let $\Gamma(f)$ be defined by the parametrization $\mathbf{x} = \gamma(\xi) + f(\xi) \eta(\xi), -L \le \xi \le L$. $\Omega_0(f)$ is then defined as the domain with boundary $(\partial\Omega_0 - \Gamma) \cup \Gamma(f) \cup \Gamma_+ \cup \Gamma$, where Γ_{\pm} are the two horizontal segments described in Figure 2. Finally we set $\Omega(f) = \Omega_0(f) \cup \Omega_1$.

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We rely on [1], [2], [3] for a justification of the mathematical model. Let $W_0^1(\mathbb{R}^2)$ be the completion of $\mathbb{C}^{\infty}(\mathbb{R}^2)$ (complex functions) for the norm $||v|| W_0^1(\mathbb{R}^2) = \int_{\mathbb{R}^2} |\nabla v|^2 + \int_{\Omega_0} |v|^2$ (see [1] for details). For $f \in W$, we define $a(f) : W_0^1(\mathbb{R}^2) \times W_0^1(\mathbb{R}^2) \to \mathcal{C}$, $b(f) : W_0^1(\mathbb{R}^2) \to \mathcal{C}$:

$$\mathbf{a}(\mathbf{f})(\mathbf{u},\mathbf{v}) = \int_{\mathbb{R}^2} \nabla \mathbf{u} \cdot \nabla \overline{\mathbf{v}} - 2\mathbf{i} \, \alpha^2 \int_{\Omega} \mathbf{u} \overline{\mathbf{v}}, \quad \mathbf{b}(\mathbf{f})(\mathbf{v}) = 2\mathbf{i} \, \alpha^2 \int_{\Omega_1} \mathbf{d} \overline{\mathbf{v}}. \tag{1}$$

Here α is a (large) real constant depending on the conductibility of the metal and on the frequency of the currents. i is the complex unit, \overline{v} is the complex conjugate of v. d : $\Omega_1 \rightarrow IR$ is a real odd function with respect to x₁, the restrictions of which on Ω'_1 and Ω''_1 are constant; d is related to the intensity of the current running in the inductors.

The proofs of the results stated in this paper can be found in [2].

Proposition 1. For $f \in W$, there exists a unique $\varphi(f) \in W_0^1(\mathbb{R}^2)$ such that

$$a(f)(\varphi(f),v) = b(f)(v), \qquad \forall v \in W_0^1(\mathbb{R}^2).$$
(2)

 $\varphi(f)$ is a potential the bidimensional curl of which is the magnetic field. In the neighbourhood of Γ , $\varphi(f)$ will be considered as a function of the curvilinear coordinates (ξ,η) . For $f \in W$, H(f) is the function defined on $\Gamma(f)$ by

$$H(f)(\xi) = \frac{1}{2} C_{m} | \phi(f) (\xi, f(\xi)) |^{2} + C_{g} x_{2}(\xi, f(\xi)).$$
(3)

The first term is (2) represents an approximation of the "magnetic pressure" on $\Gamma(f)$; the second term gives the pressure due to the gravity; C_m and C_g are positive constants. The equilibrium is obtained when the total pressure H(f) is constant along $\Gamma(f)$. Due to an industrial constraint explained in [2], this constant vanishes in our case. Consequently, our problem is to find $f \in W$ such that H(f) = 0. Because of the complexity of the geometry, it seems to us not realistic to prove a mathematical existence theorem. We however have the following results.

We consider a, φ and H as function defined on W with values in the sesquilinear forms on $(W_0^1(\mathbb{R}^2)^2 \text{ forms, in } W_0^1(\mathbb{R}^2) \text{ and in } \mathbb{C}^0[-L,L], \text{ respectively. Let D and } \partial_\eta \text{ denote the Fréchet derivative with respect to f and the partial derivative with respect to <math>\eta$ in the coordinate system (ξ,η) . $J(\xi,\eta)$ will denote the jacobian of the transformation $(\xi,\eta) \rightarrow (x_1,x_2)$.

Proposition 2

a) For any bounded domain $\Lambda \subset \mathbb{R}^2$ and any $2 \le p \le \infty$, one has

$$\varphi \in C^1(W, W^1_0(\mathbb{R}^2)) \cap C^1(W, W^{1,p}(\Lambda)) \cap C^0(W, W^{2,p}(\Lambda)).$$

b) For $h \in C^0$ [-L,L], D ϕ [h] is characterized by the variational equality

$$\mathbf{a}(\mathbf{f}) \left(\mathbf{D} \boldsymbol{\varphi}(\mathbf{f})[\mathbf{h}], \mathbf{v} \right) = - \mathbf{D} \mathbf{a}(\mathbf{f})[\mathbf{h}](\boldsymbol{\varphi}(\mathbf{f}), \mathbf{v}), \qquad \forall \ \mathbf{v} \in \mathbf{W}_0^1(\mathbb{R}^2), \tag{4}$$

where $Da(f)[h](u,v) = -2i \alpha^2 \int_{-L}^{L} J(\xi,f(\xi)) \cdot h(\xi) \cdot u(\xi,f(\xi)) \cdot \overline{v}(\xi,f(\xi)) d\xi.$

Proposition 3

a) There exists $0 < \mu < 1$ such that $H \in C^{1,\mu}$ (W,C⁰[-L,L]).

b) DH(f) [h] (ξ) = C_m Re { $\overline{\phi}(f)$ (ξ , f(ξ))·(D ϕ (f) [h] (ξ , f(ξ)) + $\partial_{\eta}\phi(f)$ (ξ , f(ξ))·h(ξ)) } + C_gh(ξ) $\eta_2(\xi)$.

It can be shown that DH(f) can be expressed as the sum of a compact operator and a multiplication operator of the form $r(\xi)h(\xi)$, where $r \in C^0[-L,L]$. A physical analysis shows that it is realistic to suppose that $r(\xi) \neq 0$, $\forall \xi \in [-L,L]$. Under this hypothesis DH(f) is a Fredholm operator.

Proposition 3 suggests the use Newton's method for solving the equation H(f) = 0. Numerically, this implies the discretization of (2) and (4); this has been realized efficiently in [2] with boundary elements; 90 % of the time necessary to compute one iteration is used for determining φ in (2). Numerical experiments for concrete situations show a very fast convergence; three Newton iterations are generally sufficient.

For more details and other approaches to the EMC problem, see [2], [3].

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